

# POLYCORP 0147HE2S

## CB Tack Cement (Chlorobutyl)

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**Polycorp 0147HE2S** Black chlorobutyl tack cement used over rubber-to-metal or rubber to rubber adhesive system for bonding halobutyl rubber to metal in lining operations. It provides excellent green strength and is suitable for use with autoclave, open steam and chemical cures

**TYPICAL PROPERTIES:**

**0147HE2S**

Composition	A mixture of polymers, organic compounds and fillers dissolved in an organic solvent system.
Color	Black
% NV by weight	23.0 ± 2.0 %
ZAHN Cup #3	90 - 160 sec
Theoretical Coverage	200 sq. ft/ gal
Shelf Life	12 months from date of manufacture, unopened container 70°F- 80°F (21°C - 27°C) storage temperature

**Mixing:**

Thoroughly stir adhesive before use. During application stir occasionally to keep solids uniformly dispersed.

**Application:**

Polycorp 0147HE2S cement can be applied by brush or roller. Cement should be dry to the touch before rubber lay-up. When not in use, cover containers to prevent solvent loss. Please refer to section 6 of Application manual for general application instructions.

**Safety:**

Before using this product please refer to the Safety Data Sheet (MSDS) for safe use and handling.