

2042

SOFT NATURAL RUBBER LINING

March 2015

Polycorp 2042 is a tan 45A durometer chemical cure natural rubber lining. It is a general purpose repair stock for tan natural rubber lining. It provides excellent abrasion and corrosion resistance and is a non-staining lining. For FDA applications use cure activator C-600 and for non-FDA applications use cure activator C-700. It is FDA compliant as per 21CFR177.2600. Operating temperature range is from - 40°F (-40°C) to 160°F (71°C).

APPLICATION NOTES:

- **Skive** – use open skive construction
- **Repair** – Same. Refer to section 11 of application manual.
- **Cured Durometer** – Shore A Durometer of top surface: 45 ± 10.
- **Spark Test** – Refer to section 13 of the Application Manual
- After application, brush the rubber surface with three (3) separate coats of activator. Dry 30 minutes between each coat

ADHESIVE NOTES:

See Section 6 of the Polycorp Rubber Lining Application Manual for specific cementing / adhesion notes. For proper adhesion, temperatures must be over 60°F (15°C) and must not exceed 120°F (49°C). Use adhesives in well ventilated area and always consult the material safety data sheet for specific precautions.

CURING:

Cure time adjustments may be required to compensate for specific conditions. See section 10 of the Application Manual for detailed instructions. After application, brush the rubber surface with three (3) separate coats of activator. Dry 30 minutes between each coat

Ambient – Surface curing of the chemical cure lining will develop in 2-3 weeks at 75°F/24°C.

Atmospheric Steam Assist – Introduce exhaust steam sufficient to insure contact with all surfaces. Approximately 6-8 hours in exhaust steam will be required to cure lining. More time may be necessary in a large tank, or if heat losses are large.

Coat	Polycorp Adhesive	Approved Equivalent
1 st Coat on Metal	C-90 Primer	Chemlok 289
2 nd Coat on Metal	C-91 Intermediate	Chemlok 290
3 rd Coat on Metal	C-210S Tack	C-210S Tack
4 th Coat on lining	C-210S Tack	C-210S Tack

STORAGE:

Store in a cool and dry area.

Shelf Life	
Stored below 50°F (10°C)	180 days
Stored between 51 and 70°F	60 days
Stored between 71 and 90°F	45 days
Do not store above 90°F (32°C)	

Depending on storage conditions it may be possible to use rubber linings beyond the recommended shelf life however additional testing must be completed. Please contact Polycorp for recommended test procedures. A sample of the rubber lining can also be sent back to Polycorp for verification.

Storage, handling and application methods must conform to the Polycorp Rubber Lining Application Manual.

TYPICAL PROPERTIES:

Property	Value	ASTM Test Method
Hardness (Face)	45 A ± 10	D2240
Tensile Strength (min, psi)	800	D412
Elongation at Break (min, %)	750	D412
Specific Gravity	1.01	D297
Adhesion to Metal (min, lbs)	25	D429
Operating Temperature Range for Optimum Service Life	- 40°F (-40°C) to 160°F (71°C)	N/A

All physical property values developed and measured using a press-cured sample sheet prepared in accordance with ASTM D3182.

SPECIAL TREATMENT AFTER APPLICATION:

- After application, brush the rubber surface with three (3) separate coats of C-600 or C-700 activator. Allow to dry for 30 minutes between each coat.
- **C-700 cannot be used for FDA service**