

## POLYCORP C-101

### Chemlok 252X

May 2014

**Polycorp C-101/Chemlok 252X** is a general purpose one coat adhesive that will bond a variety of rubber compounds to metal or other compounds. Suitable for use with autoclave, open steam and chemical cures.

**TYPICAL PROPERTIES:**

Composition

**CHEMLOK 205/C-101**

A mixture of polymers, organic compounds and fillers dissolved in an organic solvent system.

Color

Black Liquid

% NV by weight

22.0 – 24.0%

Viscosity, cps @ 77° F (25°C)  
Brookfield LVT  
Spindle 2, 30 rpm

250

Weight/ Gal.

7.95– 8.25 lb/gal

Solvents

Xylene

Theoretical Coverage

300 sq. ft./gal

Shelf Life

One year from date of shipment, unopened container stored  
@ 70°F- 80°F (21°C- 26°C)

\*Typical properties based on technical data sheet from Lord. Product information available @ [www.lord.com](http://www.lord.com)

**Application:**

C-101 / Chemlok 252X can be applied using a roller or brush. Thoroughly stir Primer before use. During use agitate sufficiently to keep dispersed solids uniformly suspended. Please refer to section 8 of Application Manual for general application instructions. Complete product information also available @ [www.lord.com](http://www.lord.com)

**Safety:**

Before using this product please refer to the Material Safety Data Sheet (MSDS) for safe use and handling.