

# POLYCORP C-204S

## White Tack Cement

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**Polycorp C-204S** White tack cement used over rubber-to-metal adhesive system for bonding natural rubber and other synthetic rubber lining to metal in lining operations. It provides excellent green strength and is suitable for use with autoclave, open steam and chemical cures.

**TYPICAL PROPERTIES:**

Composition

**C-204S**

A mixture of polymers, organic compounds and fillers dissolved in an organic solvent system.

Color

White

% NV by weight

8.75 – 9.75 %

Viscosity @ 77 F  
Zahn # 3

50 – 110 sec

Weight /Gal.

7.34 +/- 0.30 lbs

Theoretical Coverage

200 sq. ft/ gal

Shelf Life

12 months from date of manufacture, unopened container  
70°F- 80°F (21°C - 27°C) storage temperature

**Mixing:**

Thoroughly stir adhesive before use. During application stir occasionally to keep solids uniformly dispersed.

**Application:**

Polycorp C-204S cement can be applied by brush or roller. Cement should be dry to the touch before rubber lay-up. When not in use, cover containers to prevent solvent loss. Please refer to section 6 of Application manual for general application instructions.

**Safety:**

Before using this product please refer to the Material Safety Data Sheet (MSDS) for safe use and handling.